PRODUCT: Creamy Lancashire

**DESCRIPTION:** A hard pressed cows milk cheese.

SUPPLIER: Carron Lodge Ltd

Park Head Farm

Inglewhite Preston Lancashire. PR3 2LN

TELEPHONE: 01995 640352 FAX: 01995 641040

**HEALTH MARK:** UK PN 005 EC

**COMMERCIAL CONTACT:** 

Ben Martin TECHNICAL CONTACT: 01995 640352

ben.martin@carronlodge.com

MANUFACTURER: Carron Lodge Ltd

Park Head Farm

Inglewhite Preston Lancashire. PR3 2LN

VEGETARIAN STATUS: Yes PASTEURISED: Yes

SHELF LIFE: 90 Days STORAGE TEMP: <5℃

LIFE INTO DEPOT: UNIT WEIGHT: n/a 2.5kg Block, 4kg Wheel,

5kg Block, 10kg Truckle,

Tombouse Chees

20kg Trad, 20kg Block.

**UNITS PER OUTER:** CASES PER PALLET: 50 n/a

INGREDIENT DECLARATION:

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### **INGREDIENT FORMULATION**

Country of Origin	Supplier	% Content in cheeses
UK	(Own Farm)	> 98
UK	British Salt	2.0
USA	Cargill	<0.1
France	Danisco	<0.1
	Origin  UK  UK  USA	Origin  UK  UK  British Sall  USA  Cargill

### **NUTRITIONAL DATA**

Nutritional Standard	Per 100g	Source
Energy kJ	1375	Calculated
Kcals	331	Calculated
Protein	22.1	Analytical
Carbohydrate	3.1	Analytical
of which sugars	-	Analytical
Fat	25.1	Analytical
of which saturates	-	Analytical
Fibre	-	Analytical
Sodium	0.6	Analytical
Salt equivalent	1.5	Calculated

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# **ALLERGY / INTOLERANCE INFORMATION**

Product free from:	YES	NO	Attributed to:
Egg / Egg Derivatives	X		
Fish / Fish Derivatives	Х		
Crustaceans	Х		
SO <sub>2</sub> / SO <sub>2</sub> Derivatives	х		
Nuts / Nut Derivatives	Х		
Milk / Milk Derivatives		Х	Milk
Wheat / Wheat derivatives	х		
Gluten	Х		
Soya / Soya derivatives	Х		
Mustard / Mustard Seeds	Х		
Celery / Celeriac	Х		
Kiwi Fruit	Х		
All additives	Х		
Added colours	Х		
Added flavourings	Х		
Added preservatives	Х		
Genetic modifications	Х		
Yeast / yeast extract	Х		
Sesame seeds	Х		
Meat / fish	Х		
Animal derivatives	Х		
Molluscs	Х		
Lupins	Х		

Suitable for:	YES	NO	Attributed to:
Vegetarians	X		
Vegans		Х	Milk
Coeliacs	Х		
Halal Diet		Х	No certification
Kosher Diet		Х	No certification
Organic diet		Х	No certification

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### **ANALYTICAL STANDARDS**

Test	Unit of	Standard	Reject	Method
	measurement			
Fat	%	45 - 48	Outside	Calculation
Moisture	%	48	Above	Oven Drying
Salt	%	2	Above	Chloride meter

### **MICROBIOLOGICAL STANDARDS**

Test	Frequency	Accept	Reject	Method
Enterobactericae	Weekly	<10 <sup>3</sup> /g	>10 <sup>4</sup> /g	ISO 21528-2:2004 37°C/24hr
E Coli	Weekly	<10/g	>10/g	TBX – 37℃ / 24hr
Listeria Mono.	Weekly	Abs/25g	Pres/25g	ELISA – Fraser broth
Staph Aureus	Slow Vat	<20/g	>100/g	BPA – 37°C/48hr
Salmonella	Six monthly	Abs/25g	Pres/25g	ELISA – Buffered Peptone Water

#### **FOREIGN BODY CONTROL**

Free from foreign matter and contamination

Metal Detection Standards Ferrous 3.5mm

Non-Ferrous 4.0mm Stainless Steel 4.77mm

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#### **MANUFACTURING PROCESS**

Starter cultures are added to pasteurised milk in a vat. Rennet is added and after coagulation, the curd is cut, separated from the whey, salted, milled, filled into moulds and pressed. The moulds are then removed and the cheese is trimmed. Some cheeses are vacuum packed while others are bound in bleached muslin cloth and waxed. The cheese is then left to mature dispatch.

#### MANUFACTURING PROCESS FLOW



#### **QUALITY ATTRIBUTES**

PRODUCT DESCRIPTION: A hard Pressed cows milk cheese.

VISUAL APPEARANCE: Even bright white in colour.

AROMA: Clean and free from off notes

FLAVOUR: Clean and typical of the variety free from taints and

off flavours.

TEXTURE: Close textured and firm.

#### **WEIGHT CONTROL**

Weight System: Catchweight

Declared Weight: n/a

Target Weight: 2.5kg, 4kg, 5kg, 10kg, 20kg

Approved for e marking No

#### PACKAGING INFORMATION

#### **Primary - Food Contact**

MATERIAL TYPE: Clear-Tite 51/52 Barrier Shrink Bags

DIMENSIONS: 250-1150 x 150-600

WEIGHT: 10g – 35g

CODING DETAILS: Julian Date Code LABEL: Lancashire Label

BARCODE: None

or

MATERIAL TYPE: Paradip Wax safe for food contact

DIMENSIONS: -

WEIGHT: 200g – 400g
CODING DETAILS: Julian Date Code
LABEL: Lancashire Label

BARCODE: None

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#### Secondary -Outer Case

MATERIAL TYPE: Corrugated Card DIMENSIONS: 375 x 300 x 183 mm

WEIGHT: 260g LABEL: Lancashire

CODING DETAILS: Use by date, weight.

BARCODE: None

**Protective atmosphere?** No

## **Pallet Configuration**

MATERIAL Wood
UNITS PER CASE 8, 4, 1
CASES PER LAYER 10
LAYERS 5

#### **DECLARATIONS**

Generally accepted standards of Good Manufacturing Practice are upheld during manufacture and storage of the product. The development, manufacture and supply is covered by our SALSA and HACCP systems

The manufacture and supply of this product shall comply with all UK and EC law.

Carron Lodge Ltd. reserve the right to change this specification in whole or part, but undertake to inform the customer in advance of any such changes.

NAME: Ben Martin

POSITION: Technical Manager

For and on behalf of Carron Lodge Ltd.

**Review Date:** 30 04 14