PRODUCT: Gabriel Blue

DESCRIPTION: A semi soft blue veined ewe's milk

cheese.

SUPPLIER: Carron Lodge Ltd.

Park Head Farm

Inglewhite Preston Lancashire. PR3 2LN

TELEPHONE: 01995 640352 FAX: 01995 641040

HEALTH MARK: UK PN 005 EC

COMMERCIAL CONTACT: Claire Cookson

TECHNICAL CONTACT: Ben Martin 01995 640352

ben.martin@carronlodge.com

MANUFACTURER: Carron Lodge Ltd

Park Head Farm

Inglewhite Preston Lancashire. PR3 2LN

VEGETARIAN STATUS: Yes PASTEURISED: Yes

SHELF LIFE: 60 Days STORAGE TEMP: <5℃

LIFE INTO DEPOT: n/a UNIT WEIGHT: 1.25 kg

UNITS PER OUTER: 2 CASES PER PALLET: Variable

INGREDIENT DECLARATION: n/a

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dembouse Chees

INGREDIENT FORMULATION

Ingredients	Country of Origin	Supplier	% Content in cheeses
Whole Ewe's milk	UK	Sheep Milk UK	> 98
Salt	UK	British Salt	1.7
Lactic Culture	France	Danisco	<0.1
Microbial Rennet	France	Danisco	<0.1
Penicillium Roqueforti	France	Danisco	<0.1

NUTRITIONAL DATA

Nutritional Standard	Per 100g	Source
Energy kJ	1433	Calculated
Kcals	345	Calculated
Protein	20.9	Analytical
Carbohydrate	<0.1	Analytical
of which sugars	-	Analytical
Fat	28.3	Analytical
of which saturates	-	Analytical
Fibre	Nil	Analytical
Sodium	0.68	Analytical
Salt equivalent	1.7	Calculated

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ALLERGY / INTOLERANCE INFORMATION

Product free from:	YES	NO	Attributed to:
Egg / Egg Derivatives	X		
Fish / Fish Derivatives	Х		
Crustaceans	Х		
SO ₂ / SO ₂ Derivatives	Х		
Nuts / Nut Derivatives	Х		
Milk / Milk Derivatives		Х	Ewe's Milk
Wheat / Wheat derivatives	Х		
Gluten	Х		
Soya / Soya derivatives	Х		
Mustard / Mustard Seeds	Х		
Celery / Celeriac	Х		
Kiwi Fruit	Х		
All additives	Х		
Added colours	Х		
Added flavourings	Х		
Added preservatives	Х		
Genetic modifications	Х		
Yeast / yeast extract	Х		
Sesame seeds	Х		
Meat / fish	Х		
Animal derivatives	Х		
Molluscs	Х		
Lupins	Х		

Suitable for:	YES	NO	Attributed to:
Vegetarians	Х		
Vegans		Х	Milk
Coeliacs	Х		
Halal Diet		Х	No certification
Kosher Diet		Х	No certification
Organic diet		Х	No certification

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ANALYTICAL STANDARDS

Test	Unit of measurement	Standard	Reject	Method
Fat in Dry Matter	%	51 - 56	Outside	Acid Hydrolysis
Moisture	%	<48	Above	Oven Drying
Salt	%	<2	Above	Chloride meter

MICROBIOLOGICAL STANDARDS

Test	Frequency	Accept	Reject	Method
Enterobactericae	Weekly	<10 ³ /g	>10 ⁴ /g	ISO 21528-2:2004 37°C/24hr
E Coli	Weekly	<10/g	>10/g	TBX – 37 °C / 24hr
Listeria Mono.	Weekly	Abs/25g	Pres/25g	ELISA – Fraser broth
Staph Aureus	Slow Vat	<20/g	>100/g	BPA - 37°C/48hr
Salmonella	Six monthly	Abs/25g	Pres/25g	ELISA – Buffered Peptone Water

FOREIGN BODY CONTROL

Free from foreign matter and contamination

Metal Detection Standards Ferrous 3.5mm

Non-Ferrous 4.0mm Stainless Steel 4.77mm

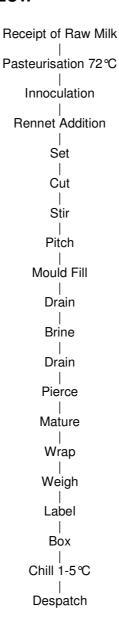
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MANUFACTURING PROCESS

Starter cultures and mould cultures are added to pasteurised milk in a vat. Rennet is added and after coagulation, the curd is cut, separated from the whey, filled into moulds and left to drain. The moulds are turned twice over several hours, then turned out and salted in brine. The cheese is then left to mature before wrapping and storage.

MANUFACTURING PROCESS FLOW



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QUALITY ATTRIBUTES

PRODUCT DESCRIPTION: A cylindrical mould of full fat, pasteurised, soft, blue

veined cheese wrapped in aluminium coated paper.

VISUAL APPEARANCE: Pale white outer coat with some bluing. Bright white

inner paste with blue veining.

AROMA: Strong blue aroma.

FLAVOUR: Full blue flavour rounding out into a creamy, slightly

buttery flavour that is long lasting.

TEXTURE: Slightly open and soft 'melt in the mouth' texture

WEIGHT CONTROL

Weight System: Catchweight

Declared Weight: n/a

Target Weight: 1.25kg

Approved for e marking No

PACKAGING INFORMATION

Primary - Food Contact

MATERIAL TYPE: Aluminium foil backed paper

DIMENSIONS: 570mm x 570mm

WEIGHT: 20g

CODING DETAILS: Julian Date Code

LABEL: Gabriel Blue Label & Use by date

BARCODE: No

Secondary -Outer Case

MATERIAL TYPE: Cardboard Box Outer DIMENSIONS: 94 x 240 x 240mm

WEIGHT: 150a

CODING DETAILS: Julian Date Code LABEL: Gabriel Blue Label

BARCODE: n/a

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Issue No: 006 Issue Date: 13-01-11 **Protective atmosphere?** No

Pallet Configuration

MATERIAL n/a
UNITS PER CASE n/a
CASES PER LAYER n/a
LAYERS n/a

DECLARATIONS

Generally accepted standards of Good Manufacturing Practice are upheld during manufacture and storage of the product. The development, manufacture and supply is covered by our SALSA and HACCP systems

The manufacture and supply of this product shall comply with all UK and EC law.

Carron Lodge Ltd. reserve the right to change this specification in whole or part, but undertake to inform the customer in advance of any such changes.

NAME: Ben Martin

POSITION: Technical Manager

For and on behalf of Carron Lodge Ltd.

Review Date: 30 04 14