

PRODUCT: Red Hot Chilli  
DESCRIPTION: Double Gloucester with hot chilli sauce,  
red and green bell peppers.  
SUPPLIER: Carron Lodge Ltd  
Park Head Farm  
Inglewhite  
Preston  
Lancashire.  
PR3 2LN  
TELEPHONE: 01995 640352  
FAX: 01995 641040



HEALTH MARK: UK PN 005 EC

COMMERCIAL CONTACT: **Claire Cookson** **07585 962618**  
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TECHNICAL CONTACT: Ben Martin 01995 640352  
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MANUFACTURER: Carron Lodge Ltd  
Park Head Farm  
Inglewhite  
Preston  
Lancashire.  
PR3 2LN

VEGETARIAN STATUS: Yes PASTEURISED: Yes  
SHELF LIFE: 70 Days STORAGE TEMP: <5°C  
LIFE INTO DEPOT: n/a UNIT WEIGHT: 1.5kg ½ Wheel,  
UNITS PER OUTER: 4 x 1.5kg CASES PER PALLET: n/a

INGREDIENT DECLARATION: Hot Chilli Sauce – Water, Sugar, Tomato Puree,  
Spirit Vinegar, Salt, Crushed Chillis (4%), Thickener (Modified Maize Starch), Spices,  
Preservative (Potassium Sorbate E202), Herb, Garlic Powder.

## INGREDIENT FORMULATION

Ingredients	Country of Origin	Supplier	% Content in cheeses
Whole Cows milk	UK	Own Farms	> 91
Salt	UK	British Salt	2.0
Lactic Culture	USA	Cargill	<0.1
Microbial Rennet	USA	Cargill	<0.1
Annatto	UK	Hona	<0.1
Hot Chilli Sauce	UK	R H Amar	6.01
Red & Green Bell Peppers	China	Sleaford	0.7

## NUTRITIONAL DATA

Nutritional Standard	Per 100g	Source
Energy kJ	1941	Calculated
Kcals	468	Calculated
Protein	22.8	Analytical
Carbohydrate	3.6	Analytical
of which sugars	-	Analytical
Fat	39.8	Analytical
of which saturates	-	Analytical
Fibre	-	Analytical
Sodium	0.680	Analytical
Salt equivalent	1.7	Calculated

## ALLERGY / INTOLERANCE INFORMATION

Product free from:	YES	NO	Attributed to:
Egg / Egg Derivatives	x		
Fish / Fish Derivatives	x		
Crustaceans	x		
SO <sub>2</sub> / SO <sub>2</sub> Derivatives	x		
Nuts / Nut Derivatives	x		
<b>Milk / Milk Derivatives</b>		<b>x</b>	<b>Cows Milk</b>
Wheat / Wheat derivatives	x		
Gluten	x		
Soya / Soya derivatives	x		
Mustard / Mustard Seeds	x		
Celery / Celeriac	x		
Kiwi Fruit	x		
All additives	x		
<b>Added colours</b>		<b>x</b>	<b>Annatto E160b</b>
Added flavourings	x		
<b>Added preservatives</b>		<b>x</b>	<b>Potassium Sorbate (E202)</b>
Genetic modifications	x		
Yeast / yeast extract	x		
Sesame seeds	x		
Meat / fish	x		
Animal derivatives	x		
Molluscs	x		
Lupins	x		

Allergens handled on the same production line with time separation and thorough cleaning following GMP, so as to minimise the risk of cross contamination between products. Products are not produced on a day to day basis. A list of allergen containing ingredients used on site.

Branston Pickle - SO<sub>2</sub>, Wheat Derivatives (Barley in Malt Vinegar)  
 Horseradish Sauce - Egg Yolk, Mustard Flour  
 Wholegrain Mustard - Mustard Seed, SO<sub>2</sub> (<10ppm)  
 Beer - Barley Malt

Suitable for:	YES	NO	Attributed to:
Vegetarians	x		
Vegans		x	Milk
Coeliacs	x		
Halal Diet		x	No certification
Kosher Diet		x	No certification
Organic diet		x	No certification

## ANALYTICAL STANDARDS

Test	Unit of measurement	Standard	Reject	Method
Fat	%	55 - 59	Above	Acid Hydrolysis
Moisture	%	30	Above	Oven Drying
Salt	%	1.7	Outside	Chloride meter

## MICROBIOLOGICAL STANDARDS

Test	Frequency	Accept	Reject	Method
Coliforms	Each batch	<10 <sup>2</sup> /g	>10 <sup>4</sup> /g	VRBA – 37°C/24hr
E Coli	Each batch	<10/g	>10/g	TBX – 37°C / 24hr
Listeria spp	Each production day	Abs/25g	Pres/25g	ELISA – Fraser broth
Staph Aureus	Six monthly	<20/g	>100/g	BPA – 37°C/48hr
Salmonella	Six monthly	Abs/25g	Pres/25g	ELISA – Buffered Petone Water

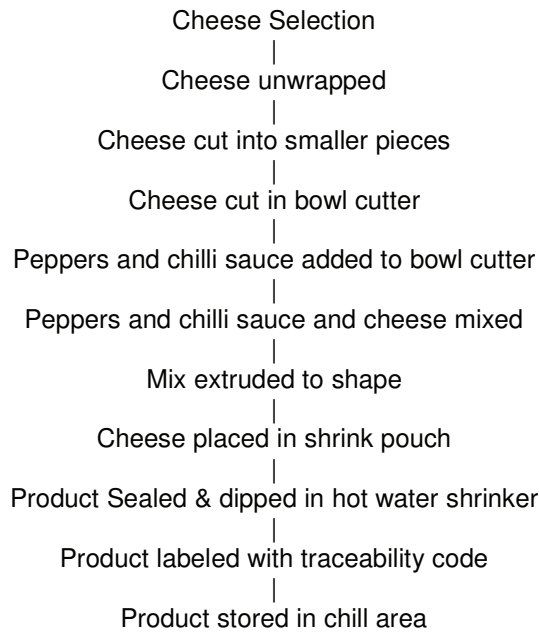
## FOREIGN BODY CONTROL

Free from foreign matter and contamination

## MANUFACTURING PROCESS

Cheese is selected by grader. It is cut in the bowl chopper and blended with selected ingredients. It is then pressed in moulds and knocked out or extruded. It is then cut to size, trimmed and vacuum packed. Once it has been packed it is dipped in the hot water shrinker. After this it is placed in the chill store to await dispatch.

## MANUFACTURING PROCESS FLOW



## QUALITY ATTRIBUTES

PRODUCT DESCRIPTION:	Double Gloucester with hot chilli sauce, green and red bell peppers.
VISUAL APPEARANCE:	Bright orange colour laced with green and red specks.
AROMA:	Typical of double Gloucester, chilli and bell peppers.
FLAVOUR:	Powerful flavor with a strong kick from the chilli sauce but not too hot as to be inedible.
TEXTURE:	Close texture that stays together when cut.

## WEIGHT CONTROL

Weight System:	Fixed Weight
Declared Weight:	1.5kg
Target Weight:	n/a
Approved for e marking:	Yes

## **PACKAGING INFORMATION**

### **Primary - Food Contact**

MATERIAL TYPE:	Linear Polyethylene Barrier Shrink Bag
DIMENSIONS:	350 x 400
WEIGHT:	12g
CODING DETAILS:	Julien Date Code (See PRO-33)
LABEL:	Red Hot Chilli
BARCODE:	None

**Protective atmosphere?** No

### **DECLARATIONS**

Generally accepted standards of Good Manufacturing Practice are upheld during manufacture and storage of the product. The development, manufacture and supply is covered by our SALSA and HACCP systems.

The manufacture and supply of this product shall comply with all UK and EC law.

Carron Lodge Ltd. reserve the right to change this specification in whole or part, but undertake to inform the customer in advance of any such changes

**NAME:** Ben Martin

**POSITION:** Technical Manager

**For and on behalf of Carron Lodge Ltd.**

**DATE:** 10 03 14